

Date: Monday, 1/7/2008 11:43:19 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 36609	
Estimate Number : 12716	
P.O. Number : <i>N/A</i>	Part Number : D353635
This Issue : 1/7/2008 S.O. No. : <i>N/A</i>	Drawing Number : D3536 REV A
Prsht Rev. : <i>NC</i>	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : <i>A</i>
Previous Run : 36017	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 1/14/2008 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev A New Issue 07-02-14 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNE060S063	NEOPRENE SHEET 0.063
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*16.9182*

Comment: Qty.: 0.6507 sf(s)/Unit Total : 13.0137 sf(s)

NEOPRENE SHEET 0.063

Batch: *106614* *LB 8-1-8*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: *A*Prog Rev: *A**LB 8-1-8**(26)*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*LB 8-1-8*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/01/08 *counts* *(26)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *finish**01/1/9* *50* *(26x)*

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE				By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/01/11

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/7/2008 11:43:19 AM
User: Kim Johnston

Process Sheet

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Drawing Name: GASKET

Job Number: 36609

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(22)

Comment: FINAL INSPECTION/W/O RELEASE

2008/1/11

Job Completion



2008/1/10

W

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	36609
Description: Gasket		Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.25	+/-0.030	23.25	x			
19.75	+/-0.030	19.75	x			
17.75	+/-0.030	17.75	x			
14.25	+/-0.030	14.25	x			
9.50	+/-0.030	9.50	x			
4.75	+/-0.030	4.75	x			
2.00	+/-0.030	2.00	x			
6.00	+/-0.030	6.00	x			
6.75	+/-0.030	6.75	x			
0.30	+/-0.030	308	x			
0.30	+/-0.030	308	x			
1.89	+/-0.030	1.88	x			
Ø0.19	+0.005/-0.001	1.90	x			
0.063	+/-0.010	0.062	x			

Measured by:	B	Audited by:	J	Prototype Approval:	N/A
Date:	8-1-8	Date:	28/6/08	Date:	N/A

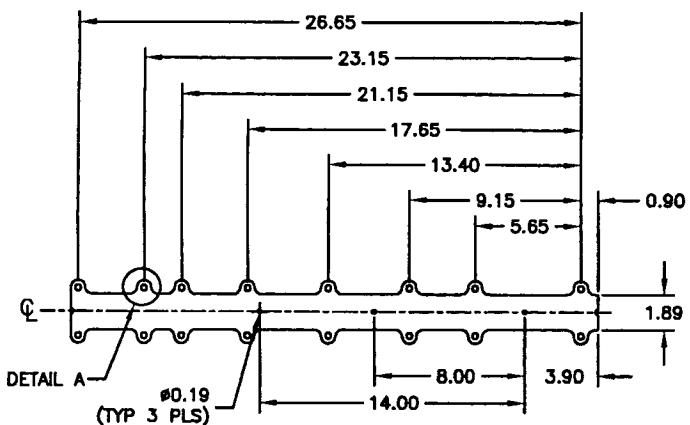
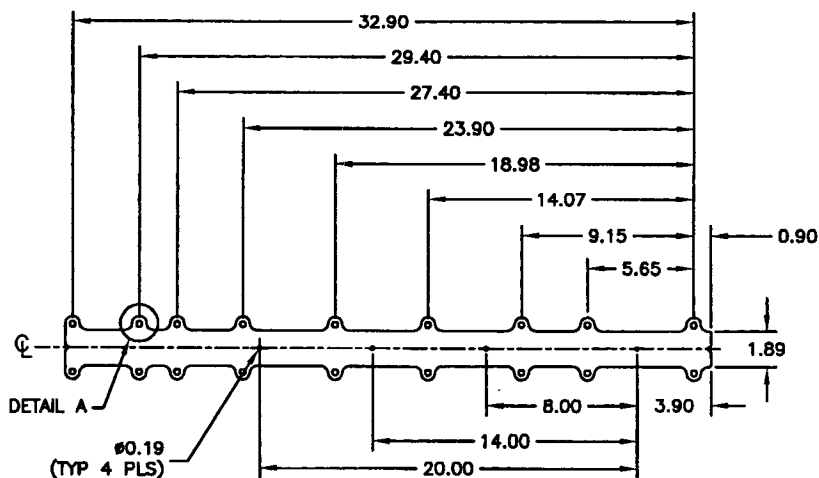
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	

DART

RELEASED

09.02.12-11

DESIGN	C.B.	DRAWN BY	C.B.	DART AEROSPACE USA, INC.
CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 1 OF 6
A	06.10.25	NEW ISSUE		SCALE 1:10

**D3536-11 GASKET****D3536-13 GASKET**

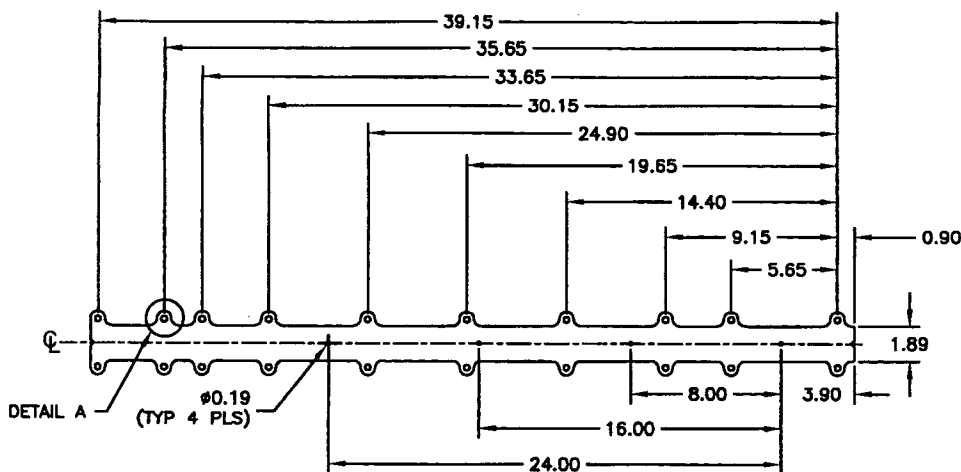
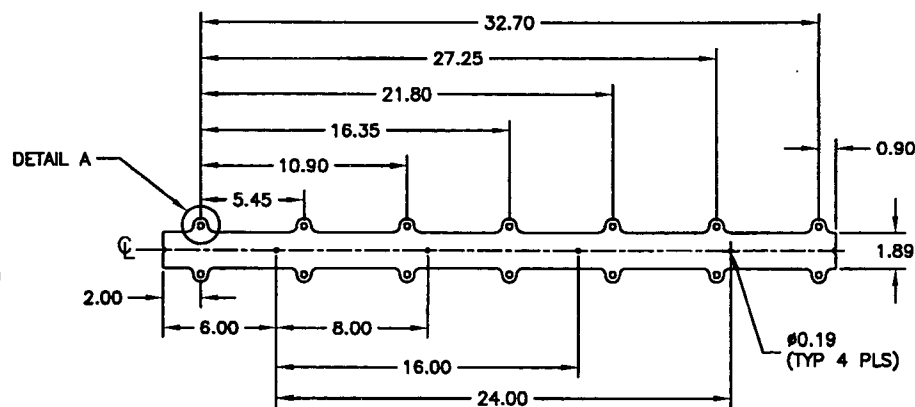
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WITHOUT NOTICE
WORK ORDER
NO 22660

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

DART

DESIGN	C.B.	DRAWN BY	C.B.	DART AEROSPACE USA, INC.
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DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 2 OF 6
				SCALE 1:10

RELEASED
07.02.12**D3536-15 GASKET****D3536-21 GASKET**

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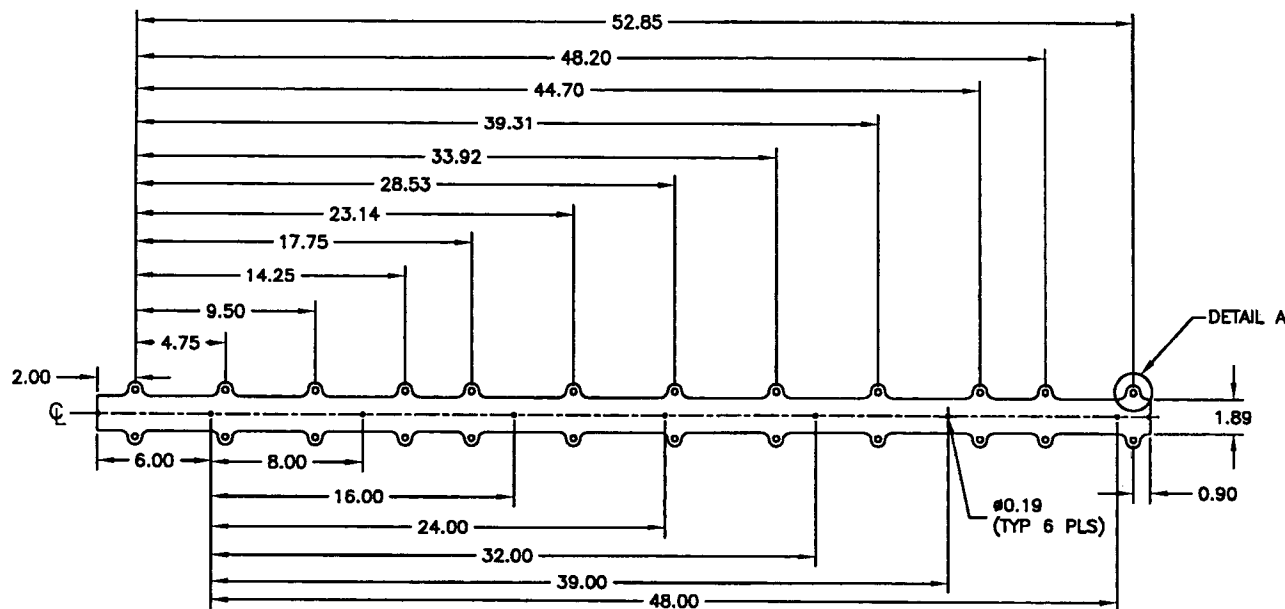
NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CL
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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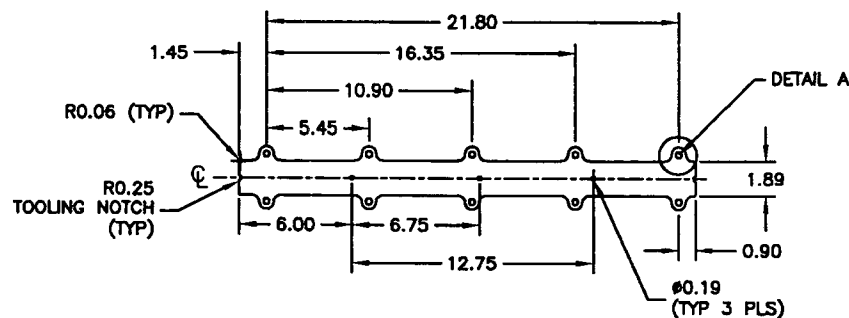
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DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 3 OF 6
		SCALE	1:10	

REPLASD
07.02.12



D3536-23 GASKET



D3536-25 GASKET

NOTES

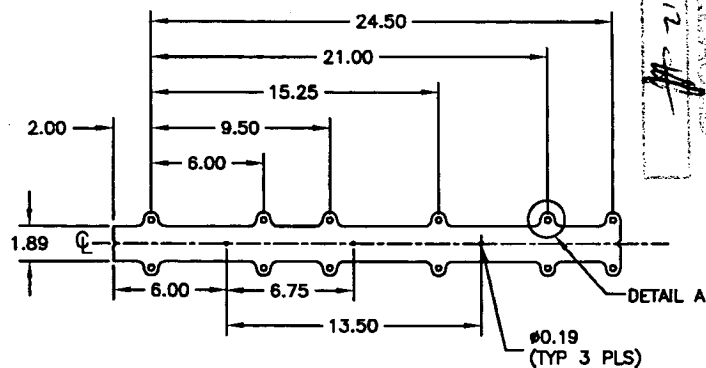
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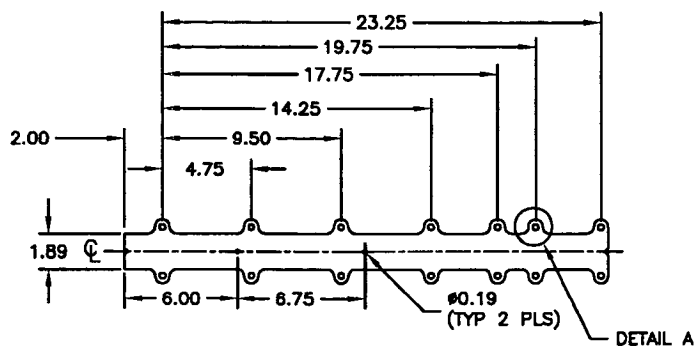
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DATE 06.10.25	TITLE GASKET	SHEET 4 OF 6	SCALE 1:10

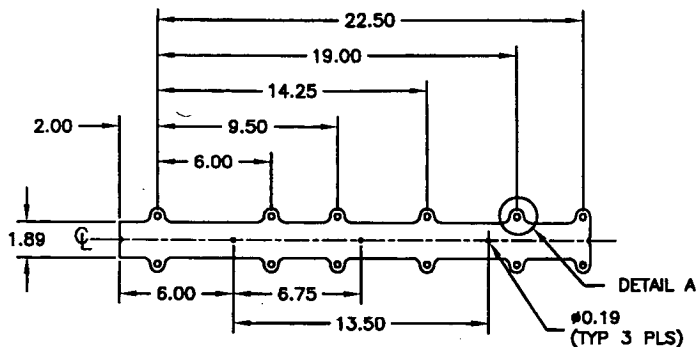
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D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

NOTES

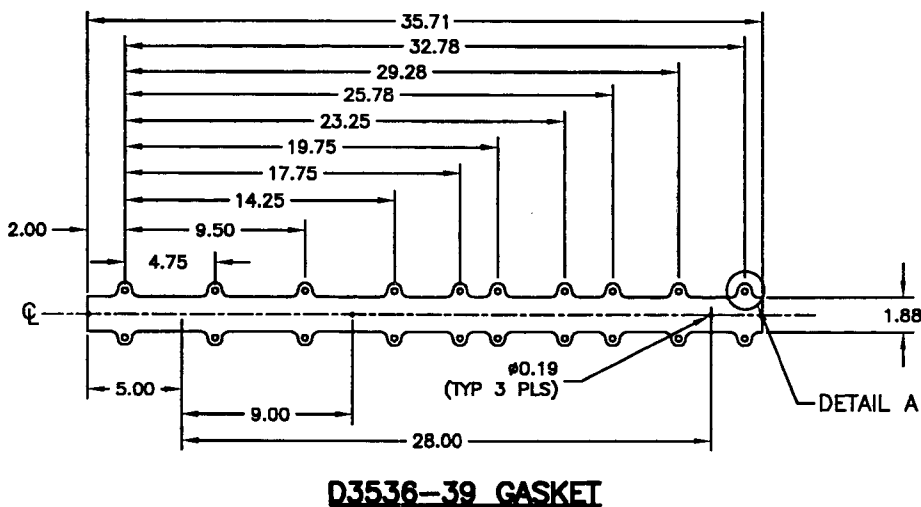
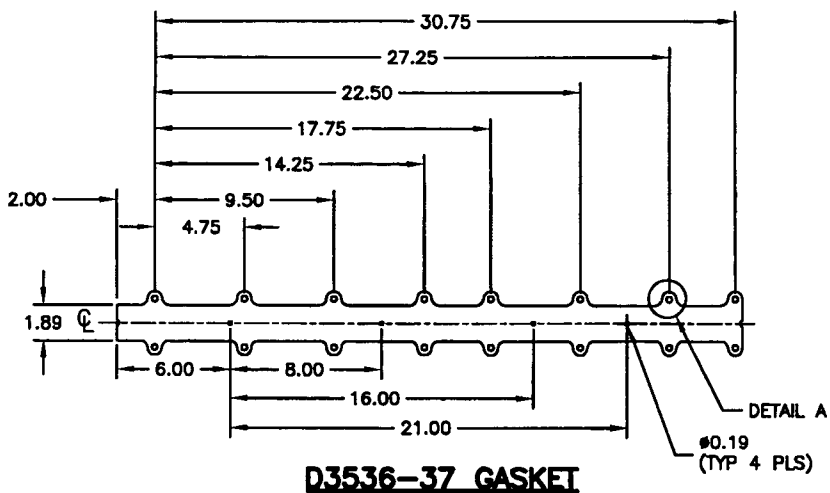
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DESIGN	C.B.	DRAWN BY	C.B.	DART AEROSPACE USA, INC.	REV. A
CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA	SHEET 5 OF 6
DATE	06.10.25	TITLE	D3536	GASKET	SCALE
					1:10

07.02.12
PH



NOTES

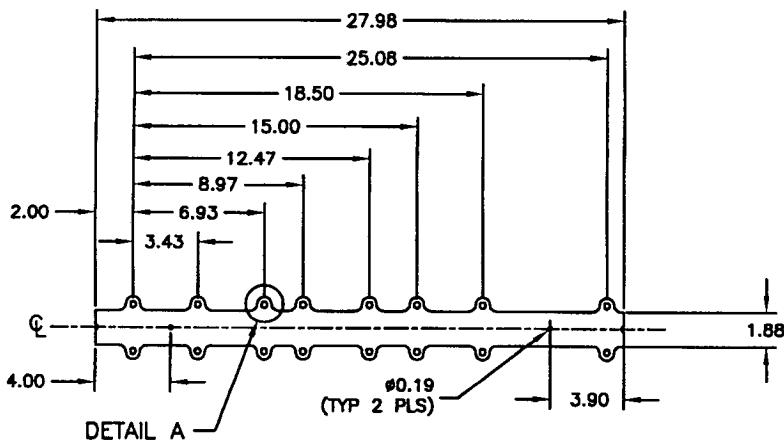
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- 3) PART IS SYMMETRICAL ABOUT ϕ
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DATE 06.10.25	TITLE GASKET	SHEET 6 OF 6	SCALE 1:10

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07.02.12 **CH**



D3536-41 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
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